

## Design and Fabrication of PbSnSe Photodetector

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### الخلاصة

في هذا البحث تم تصنيع كاشف ضوئي نوع التوصيلية الضوئية للعمل في المدى الطيفي للأشعة تحت الحمراء. تمت دراسة خواصه الكهروضوئية باستخدام مصدر للأشعة ذو طيف انبعاث بالمدى (2-28) مايكرومتر، حيث تم اختبار الكاشف تحت ظروف مختلفة في درجة حرارة الغرفة وبالتبريد بسائل النيتروجين، وكانت أعظم استجابة طيفية لهذا الكاشف تقدر بحوالي (0.4) أمبير/وات، الكشافية كانت بحدود  $(8 \times 10^8)$  سم. (هيرتز)<sup>2/1</sup> وات.

### ABSTRACT

In this work, a photoconductive detector of PbSnSe crystal were fabricated and treated for infrared range detection. The optoelectronic properties have been studied using infrared source with emitting spectral range of (1-28)  $\mu\text{m}$ , and examined under room temperature and liquid nitrogen (77k). The maximum spectral responsivity for this detector was 0.4 A/W and the specific detectivity ( $D^*$ ) was  $8 \times 10^8 \text{ cm. (Hz)}^{1/2}/\text{W}$ .

### INTRODUCTION

Photodetectors are a semiconductor devices that can detect optical signals through electronic processes. The extension of wavelength of coherent and incoherent light sources into the infrared region on one hand and the ultraviolet region on the other has increased the need for high speed sensitive photodetectors. The operation of a general photodetector include basically three processes:

1- Carrier generation by incident light. 2- Carrier transport and/or multiplication by current-gain mechanism if present, and 3- Extraction of carriers as terminal current to provide the output signal[1].

The photodetectors must satisfy stringent requirements such as high sensitivity at operating wavelengths, high response speed, and minimum noise. In addition, the photodetector should be compact in size, use low biasing voltage or current and be reliable under operating conditions.

Anderson and Melchior [2,3] have reviewed high speed photodetectors. A comprehensive review on infrared photodetectors has been given [4] and the photodetectors for optical fiber communications are discussed [5]. Nonlinear saturation behaviors of high speed photodetectors have been studied by [6] and the design considerations for high current photodetectors was established [7]. Yairi et al. [8] studied large signal response of (p-i-n) photodetectors using short pulses with small spot sizes.

In this paper we report the design and fabrication of PbSnSe photodetectors which used in the wavelength range of (8-14)  $\mu\text{m}$ . These detectors have many applications such as thermal imaging, guiding as well as in medical and industrial applications.

### MATERIALS AND METHODS

PbSnSe crystal has been used to fabricate photoconductive detector from the same type as the following:

The crystal was cut to proper dimensions (6mm length and 3mm width) by using a special cutting machine. The polishing and grinding for these substrates were performed using a polishing machine type TF-250n from (TEANWARTZ Co., Germany) and using diamond pastes with different smooth degree (0.25,1,3,9) Microns. Then, these samples were chemically etched by using a mixture of ( $\text{CH}_3\text{COOH}$ , HF and  $\text{HNO}_3$ ).

The deposition of indium electrodes for these detectors has been done by using coating machine type Balzer under vacuum of  $10^{-5}$  mbar and through a special masking.

The examinations on these detectors were performed by placing them on a cold finger in a cooling system (cryostat) which contain two chambers one under vacuum and have a special window (type ZnSe ) to pass the infrared radiation and the other for liquid nitrogen.

### RESULTS AND DISCUSSION

The dark current and photo current were measured as a function of operating voltage applied on these detectors under different temperatures as shown in figs. (1 and 2). It is clear from figure (1) the minimum change between the dark and photo currents under room temperature .While , at liquid nitrogen temperature, we can see the clear change and difference between dark and photo current for different radiation intensities and the reason behind that ,the cooling will reduce the thermal excitation and increase the electronic movement ( electron mobility ) which cause increase in gain factor (G) ( the ratio between the photo current and the dark current ).The value of this factor was ( 1.2) under room temperature and about (3) under cooling with liquid nitrogen.

The responsivity (R) of these detectors which is the ratio between the Photo current to the input power has been measured for different wavelengths under liquid nitrogen temperature as shown in Fig (3).

We can see from this figure that the maximum responsivity was (0.4) A/W at wavelength 12  $\mu\text{m}$ .Also, the specific detectivity ( $D^*$ ) of this detector has been calculated using the following equation[3]:

$$D^*=R(\text{Ad})^{1/2}/I_n \quad \dots\dots\dots (1)$$

Where  $A_d$  is the detector area  
 $I_n$  is the noise current =  $(2qI_d)^{1/2}$   
 $I_d$  is the dark current  
 $q$  is the electron charge, therefore,  
 $D^* = 8 \times 10^8 \text{ cm (Hz)}^{1/2} / w$

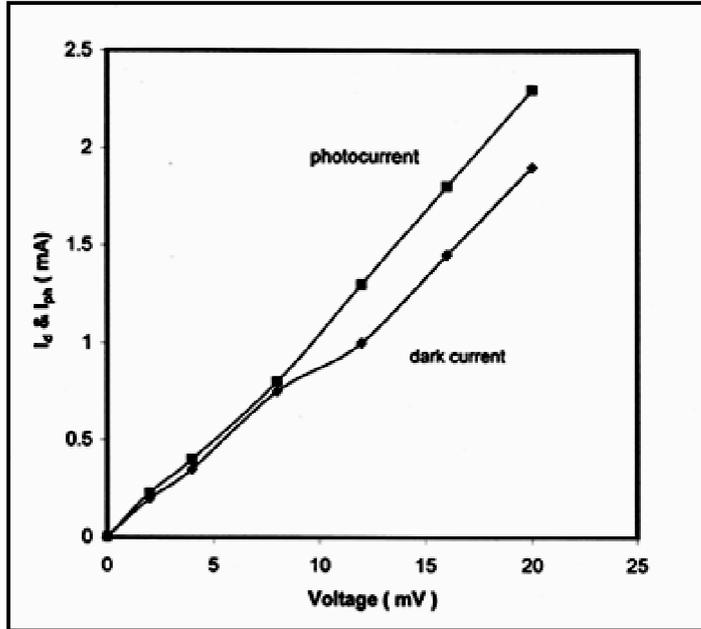


Fig. -1: The relation between dark and photo current versus voltage for PbSnSe detector at room temperature

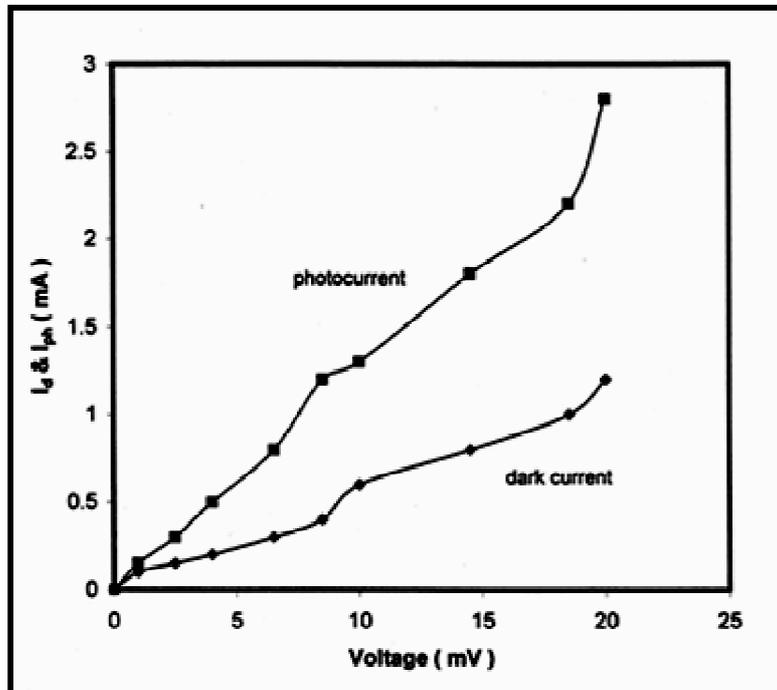


Fig. -2: The relation between dark and photo current versus voltage for PbSnSe detector at liquid nitrogen temperature

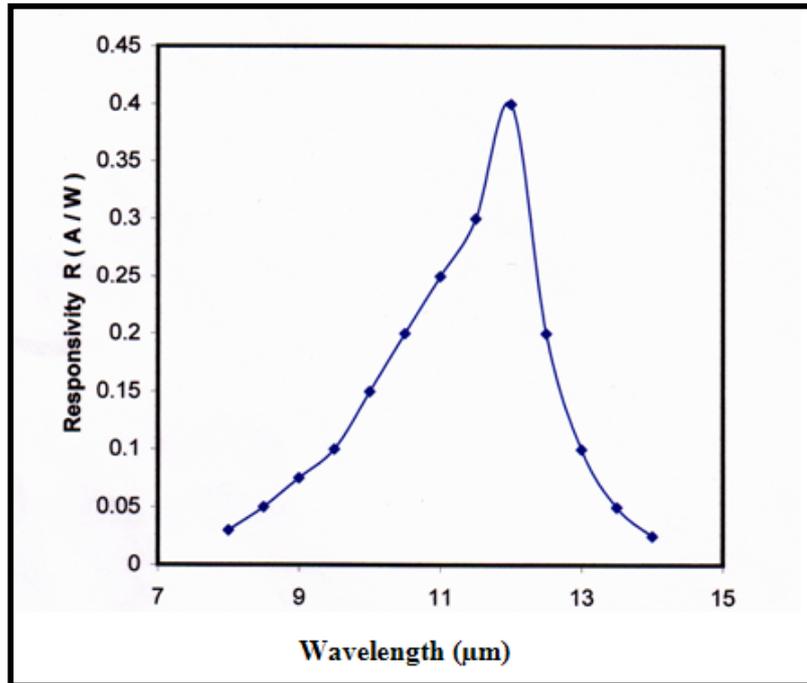


Fig. -3: The relation between Responsivity and Wavelength for PbSnSe detector

We can conclude from our measurements, it is possible to fabricate the PbSnSe detector with a high responsivity and detectivity which can be considered as a good replacement to mercury cadmium telluride (HgCdTe) detector in spectral range (10-13)  $\mu\text{m}$  and working at liquid nitrogen temperature.

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